

Seta 2.0 slim

windows technical specifications

Features

Wooden windows and French window for external application only. The materials we use are stocked in a storehouse that is naturally aired, and it is thermo-hygro-metrically balanced with the environment. It's humidity level, when we start working it, varies according to the type of wood and it can range from 10% to 16%.

Frame

Fixed wooden frame with a 68x68 mm section. The profiles are made so that the ends of stile and transom perfectly match, and they are double-tenoned together at right angle. Gluing made with adhesive tested in accordance with regulation EN 14257 (ex WATT 91). As regards windows, frame on four sides with wood drip got out of the wood cross piece lower to ease rain drainage. As for French window, frame on three sides and transit threshold with thermal break lowered sill with holes for water drainage. The anti-barrier lowered sill in no more than 25 mm-high, in accordance with the current regulations.

Leaf

Fixed or openable wooden sashes with a 71x68 mm section. The profiles are made so that the stile and transom ends perfectly match, and they are double-tenoned together at right angle through anti-twist tenon and dead hole. Gluing made with adhesive tested in accordance with regulation EN 14257 (ex WATT 91). In the sash they are made of 8 mm diameter holes to avoid the formation of condensation and guarantees airing of the glass, in accordance with the current regulations. Profiling and squaring are made for a 12 mm hardware system, which means that the distance between the two leaves is 12 mm. Standard French window has two cross pieces lower.

Hardware

Silver hardware undergoes a galvanic zine-coating process which is completely exempt from hexavalent chromium. It is made with steel and highly corrosion-resistant alloys, in conformity with the class 5 resistance requirements, in accordance with regulation DIN EN 1670. In case of application in spaces where a high heat-resistance is required, please fix the suitable hardware system with the windows maker. Locks are certified with the "Ral" quality mark (in accordance with regulation DIN EN 1326-8) and they have been tested upon 10.000 openings and shuttings.

Current supply: turn-only windows; anuba" hinge, maximum weight capacity 80 Kg per leaf; silver anodized aluminium handle.

Made with TPE coextruded and microcellular foam, resistant to UV rays, ozone, polluted air and temperatures ranging from -40° to +120°, this product has been tested according to regulation UNI EN 12365. When the wing is closed the enlarged cavity profile guarantees a 2.5 mm compression thus letting the two leaves match perfectly. In double-sash windows (or windows with more sashes) in order to guarantee a totally sealed closing some end caps are inserted at the ends of the gasket built on the leaf (they are made with plastic EPDM).

Seal color: brown for all transparent finishes, white for mordanted white, for white lacquers and lacquers RAL 1013, RAL 1015, RAL 9001, RAL 9002, RAL 9003, RAL 9010 and RAL 9016, black color for gray and blue lacquers. The other cases, if not specified at the order of the customer, will be judged by the company.

Product performance features

All windows are packed with the relevant performance declaration made by the window maker in accordance with regulation UE CPR 305/11/CEE as well as with the product regulation UNI EN 14351-1 Every window has its own features shown such as: thermal properties, sound-insulation as well as its air, water and windresistance properties. The turn-only window with frame measuring L 1300x1500 H mm, two sashes, with lowemission glass ($U_g=1,0$), Warm edge spacer, features these properties:

Wind-resistance	C5 class	UNI EN 12210
Water-tightness	9A class	UNI EN 12208
Air-permeability	4 class	UNI EN 12207
Thermal transmittance value	$U_w= 1,3$	UNI EN 10077-1 e 2
Acoustic-insulation	$R_w(C,Ctr)= 33 (-1;-4) \text{ db}$	UNI EN 14351-1 appendix B